

**Instruction Sheet**  
**"Premium" & "Premium Plus"**  
**Heat Transfer Papers**

**For printing on white & light colored fabrics such as Shirts, Mouse Pads, Etc.**

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Our **"Premium"** Heat Transfer paper is for dry toner Color Laser Copiers only.

Our **"Premium Plus"** Heat Transfer Paper functions on dry toner Color Laser Copiers and "Fuse Oil" type laser printers. If your laser printer is a "Fuser-Oil Less" type (ie: most HP models) you should be using our "High Temp" heat transfer paper.

**Imaging:** For printing on fabrics such as t-shirts set your image resolution to 200DPI max. For items such as mouse pads you can go as high as 250 DPI. Using higher resolution for textile printing will not produce better results!

**Copying:** ? Use the By-pass Tray (For easy feeding lift opposite diagonal corners of the stack of paper, bend up approximately 1" and then drop paper into tray. This will break any static charge and will add air between the sheets for easier feeding)

- ? 8.5" X 11" Sheets feed Long Edge
- ? 11" X 17" Sheets feed Short Edge
- ? Fan Sheets prior to loading
- ? Recommended quantity:
  - ? 8.5" x 11" 30 sheets
  - ? 11" x 17" 20 sheets
- ? Use Mirror Image Setting so image will be right reading after transfer to the fabric chosen.
- ? Set Machine as you normally would for the type of original used i.e. PHOTO, TEXT, etc.

**Pressing Application:** A clamshell or swing away press can be used to apply the transfers.  
A conventional home iron will not give satisfactory image transfer.

- ? Set temperature to 365°-380° F
- ? Set to medium pressure (approx. 30-40 lbs. of pressure) Press should snap closed firmly.
- ? Position transfer paper (image side down) on fabric item and press for approximately 5-8 seconds.
- ? Peel off transfer immediately (pull straight back and peel while hot). Pat image after peeling to restore shape.

**Washing**  
**Shirts:**

- ? Turn garment inside out. Machine wash in warm or cold water.
- ? Do not use fabric softener or bleach.
- ? Tumble dry on low setting. Do not dry clean!
- ? To brighten image on fabric after washing, press with an iron on medium setting (cover image with plain copy paper before ironing).

**Fabrics:** ? Best performance is obtained on poly/cotton 50/50 blends, cotton, polyester, and untreated canvas.

<b>PRODUCTS</b>	<b>TEMP. (°F)</b>	<b>SECONDS</b>	<b>REMOVE</b>
Mouse Pads	365°-380°	5-10	<b>HOT</b>
T-Shirts	365°-380°	5-10	<b>HOT</b>
Caps	365°-380°	5-10	<b>HOT</b>
Puzzles	365°-380°	5-10	<b>HOT</b>

**IMPORTANT:** Please keep your Heat Transfer Paper in the plastic bag until actual use. This will keep moisture out of the paper. **Close the bag after each use.**  
**Do not leave paper in printer tray overnight or for prolonged periods.**

**Important:** We do everything possible to test each of our grades of paper on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper you plan to use before beginning production to determine the suitability of the paper when using with your equipment, methods, and substrate material. Please keep in mind that the Seller's and Manufacturer maximum obligation shall be to replace any paper that has been proven to be defective by seller or manufacturer. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.